



MATERIAL TEST DATA SHEET MD96-06/10/2010 Page 1 of 2

COMPOUND: F227 NORSOK M710 rev2 Low Temp (VE) POLYMER TYPE: Fluorocarbon Rubber FKM90 (+/-5°)

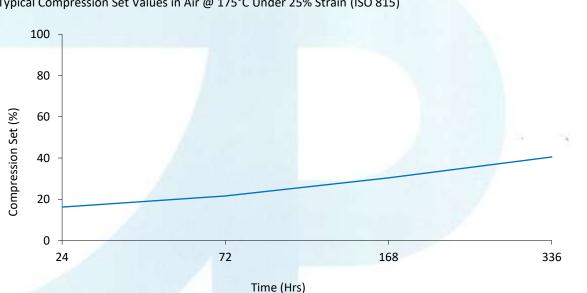
Physical Properties

Property	Test	Units	Typical Values	
	Method			
COLOUR			Black	
HARDNESS	ISO 48	°IRHD	90	
TENSILE STRENGTH	ISO 37	MPa	19.50	
MODULUS @ 100%	ISO 37	MPa	9.66	
ELONGATION @ BREAK	ISO 37	%	185	
TEAR STRENGTH	ISO 34	N/mm	22.80S	
SPECIFIC GRAVITY	ISO 2781	g/cm3	1.82	
LOW TEMPERATURE TR10	ISO 2921	°C	-29.0	

Description

This compound is designed to give the best performance for rapid gas decompression and formulated to meet the requirements of NORSOK standard M-710 Rev 2. It has excellent physical properties for a compound with such excellent low temperature performance and is suitable for sealing against a wide range of oils, fuels and chlorinated solvent. Service Temperature -44°C (-47°F) to 200°C (390°F).

Compression Set



These properties should not be regarded as specifications, but only as typical properties of the material described. It is intended for use by persons having technical skills and understanding of the seal and gasket design. Since the conditions of use are outside our control, nor have we designed the product shape, we can make no warranties, express or implied and assume no liability in connection with any use of this information. Since development and improvement of compounds is a continuing process, Gapi reserves the right to modify their composition and characteristics. Uncontrolled Copy.

Typical Compression Set Values in Air @ 175°C Under 25% Strain (ISO 815)





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NORSOK

NORSOK M710 (Rev. 2, October 2001) in respect of rapid gas decompression resistance in 10% Carbon Dioxide at 150 bar and 100°C

Compound	•	Summary Rating (Average of 3) 1000		Result	
F227	1000				
AIR-AGEING					
Property	Test Standard	Units	Typical Values		
(After 168 Hours @ 175°C)					
HARDNESS CHANGE	ISO 188	°IRHD	+2		
TENSILE CHANGE	ISO 188	%	+1.02		
ELONGATION CHANGE	ISO 188	%	-4.86		
Property	Test Standard	Units	Typical Values		
(After 336 Hours @ 175°C)					
HARDNESS CHANGE	ISO 188	°IRHD	+1		
TENSILE CHANGE	ISO 188	%	-0.01		
ELONGATION CHANGE	ISO 188	%	-12.43		
ABSORPTION TEST					
Property	Test Standard	Units	Typical Values		
(After 168 Hours @ 100°C)					
ASTM No 1 Oil	ISO 1817				
VOLUME CHANGE		%	+0.35		
HARDNESS CHANGE		°IRHD	-2		
IRM 903 Oil	ISO 1817				
VOLUME CHANGE		%	+0.78		
HARDNESS CHANGE		°IRHD	-4		
DISTILLED WATER	ISO 1817				
VOLUME CHANGE		%	+2.82		
HARDNESS CHANGE		°IRHD	-6		
			0		

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